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D4149-1

Job Sheet 184120



Part No: D4149-1

Job Qty: 16 ea **21**

Part Name: Crosstube Lug Plate, Aft



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/7/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	10/7/18	10/7/18	0.00	0.00	Start Up Waterjet		<i>18/10/03</i>
100	Waterjet - B4B	16 pcs	10/7/18	10/7/18	0.00	2.44	Waterjet1		<i>18/10/03</i>
110	QC	16 pcs	10/7/18	10/7/18	0.00	0.00	QC2 Waterjet-3		<i>18/10/03</i>
120	QC	16 pcs	10/7/18	10/7/18	0.00	0.00	QC8-4		<i>21</i>
150	Packaging	16 pcs	10/7/18	10/7/18	0.00	0.00	Packaging3		<i>21</i>
160	QC21-SA	16 Ea	10/7/18	10/7/18	0.00	0.00	QC21		<i>21</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.1680 sf (.1355 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	56	0

Part Specifications

Specifications could not be found.

Plex 10/3/18 8:31 AM dart.leroux.jason

DART
AEROSPACE

1470 PUBLISHED WHEEL
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CANADA
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Container No: S115756



Part: D4149-1

Job No: 184120

Serial No/Batch: S115756

Revision:

Inspector:

Exp Date:

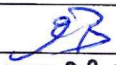
Instructions: Various STC's

Date: 10/03/18

DART AEROSPACE LTD		Work Order:	
Description: Aft Crosstube Lug Plate		Part Number:	D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø0.132	—	QCIF-08		
Ø0.191	+0.005/-0.001	Ø0.192	—	"		
Ø0.257	+0.006/-0.001	Ø0.258	—	"		
Ø0.38	+0.006/-0.001	Ø0.379	—	"		
0.380	+/-0.010	0.380	—	"		
0.469	+/-0.010	0.469	—	"		
0.310	+/-0.010	0.310	—	"		
0.750	+/-0.010	0.750	—	"		
3.25	+/-0.030	3.25	—	"		
0.65	+/-0.030	0.65	—	"		
0.63	+/-0.030	0.63	—	"		
5.46	+/-0.030	5.46	—	"		
3.80	+/-0.030	3.80	—	QCIF-08		
2.13	+/-0.030	2.13	—	"		
1.313	+/-0.010	1.313	—	"		
0.625	+/-0.010	0.625	—	"		
0.375	+/-0.010	0.375	—	"		
1.175	+/-0.010	1.175	—	"		
0.752	+/-0.010	0.752	—	"		
1.588	+/-0.010	1.588	—	"		
1.587	+/-0.010	1.587	—	QCIF-08		
11.15	+/-0.030	11.15	—	Tape		
0.750	+/-0.010	0.759	—	QCIF-08		
1.55	+/-0.030	1.55	—	"		
1.12	+/-0.030	1.12	—	"		
8.42	+/-0.030	8.43	—	Tape		
2.70	+/-0.030	2.70	—	QCIF-08		
0.125	+/-0.010	0.115	—	"		
Ø0.252	+0.003/-0.000	Ø0.252	—	"		

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:	OCT 09 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ 	